



SAFETY DATA SHEET

SDS No. 1741A

Revision Date: December 15, 2022 Version: 1.0

GHS Compliant

Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Trade Name: **Part A: Compat 45A**

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Polyurethane Elastomer
Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Phone (610) 252-5800

E-mail address: Visit our website at www.smooth-on.com or email
www.sds@smooth-on.com

1.4 **Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585
Italy Istituto Superiore di Sanità (ISS) +390649906140

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H332 Acute Toxicity, Inhalation – Category 4
H334 Respiratory Sensitization – Category 1
H351 Carcinogenicity – Category 2

2.2 GHS Label elements, including precautionary statements



Pictogram(s):

Signal word: Warning

Health Hazards

H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
H351 Suspected of causing cancer.

Precautionary Statements

P201 Obtain special instructions before use.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or

doctor/physician.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known.

UFI: KKW2-R0RQ-G00X-JEHS

Section 3 - Composition / Information on Ingredients

3.1 Substances/Mixtures

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

Chemical name	Classification	CAS-No.	Concentration (%wt)
Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- Ω -hydroxy, polymer with 1,3 diisocyanatomethylbenzene	Acute toxicity, Oral (Category 4), Acute toxicity, Inhalation (Category 4), Acute toxicity, Dermal (Category 4), Skin irritation (Category 2), Eye irritation (Category 2A), Specific target organ toxicity - single exposure (Category 3), Respiratory system	9057-91-4	> 80
Toluene-2,4-diisocyanate	Acute toxicity (Inhalation): Category 1 Specific target organ toxicity - Category 3 (Respiratory system) single exposure: Respiratory sensitisation: Category 1 Skin irritation: Category 2 Skin sensitisation: Category 1 Eye irritation: Category 2A Carcinogenicity: Category 2	584-84-9	< 1.0
Toluene-2,6-diisocyanate	Acute toxicity (Inhalation): Category 1 Specific target organ toxicity - Category 3 (Respiratory system) single exposure: Respiratory sensitisation: Category 1 Skin irritation: Category 2 Skin sensitisation: Category 1 Eye irritation: Category 2A Carcinogenicity: Category 2	91-08-7	< 0.2
Diisononyl Phthalate	Reproductive toxicity Category 1B	28553-12-0	10 – 20

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water occasionally lifting the upper and lower eyelids. Check and remove any contact lenses if safe to do so. Continue to rinse for at least 15 minutes. If irritation develops, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

4.3 Indication of any immediate medical attention and specific treatment needed

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

In a fire or if heated, a pressure increase will occur, and the container may burst.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Components with workplace control parameters

Component	CAS-No.	Basis	Value
Toluene-2,6-diisocyanate	91-08-7	ACGIH	TWA 0.005 ppm; STEL 0.02 ppm
Toluene-2,4-diisocyanate	584-84-9	OSHA PEL	CLV 0.02 ppm 0.14 mg/m ³ ; TWA 0.005 ppm 0.04 mg/m ³ ; STEL 0.02 ppm 0.15 mg/m ³
		ACGIH TLV	TWA 0.005 ppm; STEL 0.02 ppm

8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Clear yellow viscous liquid	Vapor pressure:	No data
Odor:	Sharp pungent odor	Vapor density (Air=1):	>1
pH:	No data	Evaporation rate:	No data
Flash Point:	>270°F	Solubility in water:	Negligible
Melting / freezing point:	No data	Specific Gravity (H₂O=1, at 4 °C):	1.04
Low / high boiling point:	No data	Relative density:	No data
Upper flammability limits:	No data	% Volatile:	0% (v/v), 0% (w/w)
Lower flammability limits:	No data	Viscosity:	<5,000 centipoise

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Strong bases and acids

10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds

Section 11- Toxicological Information**11.1 Information on toxicological effects****Acute Toxicity**

Assessment of acute toxicity: Of very high toxicity after short-term inhalation. Virtually nontoxic after a single ingestion. Virtually nontoxic after a single skin contact.

Component	Result	Species	Dose
Diisononyl Phthalate (CAS# 28553-12-0)			
	LD50 Oral	Rat	>10000 mg/kg
	LD50 Dermal	Rat	>3160 mg/kg
	LC50 Inhalation	Rat	>4.4 mg/l (Exposure time: 4 h)

Skin Corrosion/Irritation

Irritant

Serious Eye Damage/Irritation

Irritant

Respiratory/Skin Sensitization

Assessment of sensitization: The substance may cause sensitization of the respiratory tract. Sensitization after skin contact possible. Studies in animals suggest that dermal exposure may lead to pulmonary sensitization. However, the relevance of this result for humans is unclear.

Germ Cell Mutagenicity

No data available

Carcinogenicity

Assessment of carcinogenicity: IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans). NTP listed carcinogen

Reproductive Toxicity

No data available

Specific Target Organ Toxicity – Single Exposure

Assessment of STOT single: Causes temporary irritation of the respiratory tract.

Specific Target Organ Toxicity – Repeated Exposure

No data available

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

No data available

Section 12 - Ecological Information**12.1 Toxicity**

Assessment of aquatic toxicity:

Acutely harmful for aquatic organisms. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations. The product may hydrolyse. The test result maybe partially due to degradation products.

Toxicity to fish

LC50 (96 h) 164.5 mg/l, Pimephales promelas (static)

Aquatic invertebrates

EC50 (48 h) 12.5 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

Toxicity to microorganisms

OECD Guideline 209 static

activated sludge/EC20 (180 min): > 100 mg/l

Diisononyl Phthalate

LC50 (semi-static, 96): > 100 mg/l, Danio rerio

EC50 (static, 48 h): > 74 mg/l, Daphnia magna

EC50 (static, 72h): > 74 mg/l, Desmodesmus subspicatus

12.2 Persistence and DegradabilityAssessment biodegradation and elimination (H₂O):

Poorly biodegradable. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. The product is unstable in water. The elimination data also refer to products of hydrolysis.

12.3 Bioaccumulative Potential

Bioconcentration factor: < 50 (42 d), Cyprinus carpio (OECD Guideline 305 C)

Does not significantly accumulate in organisms. The product has not been tested. The statement has been derived from the properties of the hydrolysis products.

12.4 Mobility in Soil

Assessment transport between environmental compartments. Adsorption to solid soil phase is not expected.

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects

No data available

Section 13 - Disposal Considerations**13.1 Waste treatment methods**

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal

Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers

Section 14 - Transport Information

Not regulated by DOT / IMDG / IATA

Section 15 - Regulatory Information
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15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of 17 February 2016)

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006 and EC No. 2020/878.

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59). : Not applicable

REACH Annex XIV: REACH Authorization List : Not applicable

REACH Annex XVII: REACH Restricted Substance List:

Toluene-2,4-diisocyanate & Toluene-2,6-diisocyanate Listed under Annex XVII of REACH. Entry 74

Regulation (EC) No 2019/1021 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

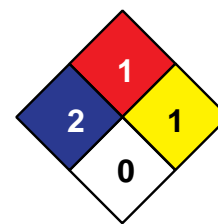
Seveso III: Directive: Dangerous substance/hazard categories: H2

15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

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Abbreviations and acronyms

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.